

IWISS IWS-1608B Oval Sleeves Crimping Tool

- This new hand swager is designed for crimping 1/16" to 3/16" oval sleeves.
- Application: monofilament and wire rope
- Jaws Material: forged alloy steel
- Treatment: heat treatment
- Crimping Range: 1/16", 3/32", 1/8", 5/32", 3/16"
- Package includes: 1 X hand swager
1 X wire rope cutter



How to Calibrate



1. Unscrew the back of Strength Control Buttons with a wrench.



2. Push the nut upwards.



3. Calibrate the swager by dialing the two Strength Control Buttons clockwise or anticlockwise.



4. Fasten up Strength Control Buttons.

Note: Strength Grade 1, 2, 3, 4 are optional. Adjust in the order of 1-2-3-4, don't skip the grade from 1 to 3, 1 to 4, nor 2 to 4. The larger the number is, the more crimping strength this tool will give. If you're to crimp smaller ferrules, Grade 1 and 2 is enough, but to crimp larger sizes, Grade 3 and 4 is needed.

How to Crimp



1. Cut off certain length monofilament or strand cable with IWS-7 cutter, thread the sleeve onto the leader line.



2. Slide the strand cable through the eye of the sleeve. Pull the cable through sleeve so that leaving certain length trace.



3. Place the sleeve into correct slot size of the swager, and make sure the sleeve is positioned upright in the swager slot.



4. Close the crimp tool to make an eye splice on the wire rope.